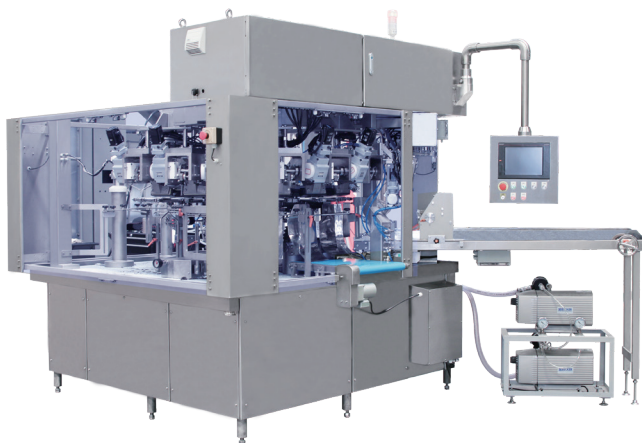


# GPJ-G10B 双列给袋式包装机

High speed premade bag rotray packing machine



## 双列上袋更高效

可水洗型高速给袋式包装机，提高工作后清扫标准。防止污染物的混入，确保食品安全和卫生。包装机运转速度 120 袋 / 分，袋宽最大对应 160mm，可实现大宽度产品的包装。包装袋图案完美，封口品质好，产品包装美观，故使用范围极其广泛。

## Double rows bagging more efficient

Washable high-speed feed bag packaging machine, improve the cleaning standard after work. Prevent the mixing of pollutants to ensure food safety and hygiene. The operating speed of the packaging machine is 120 bags/min, and the maximum bag width corresponds to 160mm, which can realize the packaging of large-width products. The packaging bag design is perfect, the sealing quality is good, the product packaging is beautiful, so the range of use is extremely wide.

## 技术参数

Technical parameter

适用包材 Applicable packing material	PE单层膜、镀铝膜+PE、PET+PE、尼龙+PE等 PE single-layer film, aluminized film +PE, PET+PE, nylon +PE, etc	封口宽度 Sealing width	3~20mm (可定制) 3~20mm (Customizable)
适用袋型 Suitable bag type	平袋、拉链袋、自立袋 Flat bag, zipper bag, self-supporting bag	功率 Power	15kw
适用袋尺寸 Applicable bag size	袋宽70~160mm; 袋长110~270mm Width 70~160mm Length 110~270mm	电源 Power source	三相AC380V,50HZ Three-phase AC380V, 50HZ
充填规格 Filling specification	最大1000g Max 1000g	输入空气 Input air	0.5~0.7MPa (Gauge), 1000L/min (Normal)
包装能力 Packing capacity	30~120包/分钟 30~120 Bags/min	使用环境 Use environment	室内5~40℃ RH70%以下 (不得结露) Indoor 5~40℃ RH70% below (no frost)
封口方式 Sealing method	热封 Heat seal	机器重量 Machine weight	≈3500kg

## 产品特点

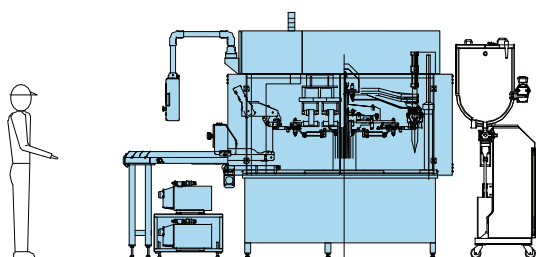
Product Characteristics

- 双列上袋,有效包装速度120袋/分  
Double bagging, effective packing speed of 120 bags/min
- 伺服开袋、伺服封口、伺服罐装,精度更高  
Servo bag opening, servo sealing, servo filling, higher precision
- 独特的弧形供袋方式,保证运转稳定  
Unique curved bag feeding mode to ensure stable operation
- 70~160mm,支持多尺寸袋型  
70~160mm, support multi-size bag type
- 台面无螺钉化设计,便于清洁  
Countertops are screw free for easy cleaning
- U给袋功能,上袋封口更稳定  
U bag function, the bag sealing is more stable
- 爪幅自动调节,一键变更产品  
Automatic adjustment, one click change product
- 独特的旋转切角,保证袋子运转过程中平稳  
Unique rotating cutting Angle ensures smooth bag

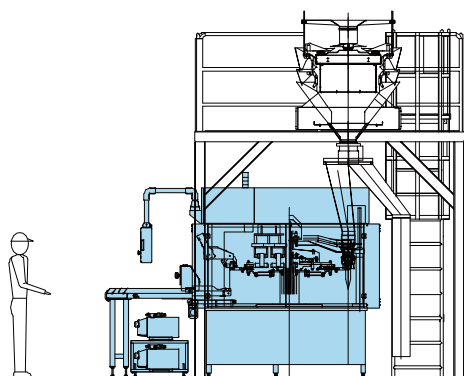


## 组合计量装置

Combination measuring device



柱塞泵组合  
Plunger pump combination



组合秤组合  
Plunger pump combination

## 工位布局

Station layout

- 1 给袋工位  
Feed bag
- 2 预留打码工位  
Reserved coding
- 3 预留打码、检测工位  
Reserved coding detection
- 4 袋口开启、袋底开口  
Bag mouth open, bag bottom open
- 5 第一充填, 主充填  
First fill
- 6 第二充填, 补正充填 (选配)  
Correction filling
- 7 合上袋口 (选配)  
Close the mouth of the bag
- 8 第一次热封 (选配)  
First seal
- 9 第二次热封  
Second seal
- 10 冷封排出  
Cold seal discharge

